COURSE TITLE : MANUFACTURING LAB-IV - IV

COURSE CODE : 326
COURSE CATEGORY : B
PERIODS/WEEK : 3
PERIODS/SEMESTER : 54
CREDITS : 2

### **TIME SCHEDULE**

MODULE	TOPIC	PERIODS
1	Fitting Practice	24
2	Welding Practice	20
3	Machine shop practice	24
	Test	4
	TOTAL	54

# **DETAILS OF PRACTICAL WORK**

# 1. Fitting Practice

Taping and dieing practice.

# 2. Welding Practice

Gas welding practice

# 3. Machine shop practice

### Lathe work

Thread cutting practice.

Lathe tool grind practice

# Work on Shaper

V-cutting and dove- tail cutting

### **Work on Slotter**

Indexing practice, cutting key way and end splines